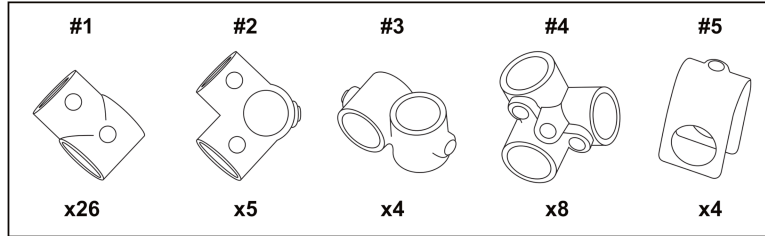


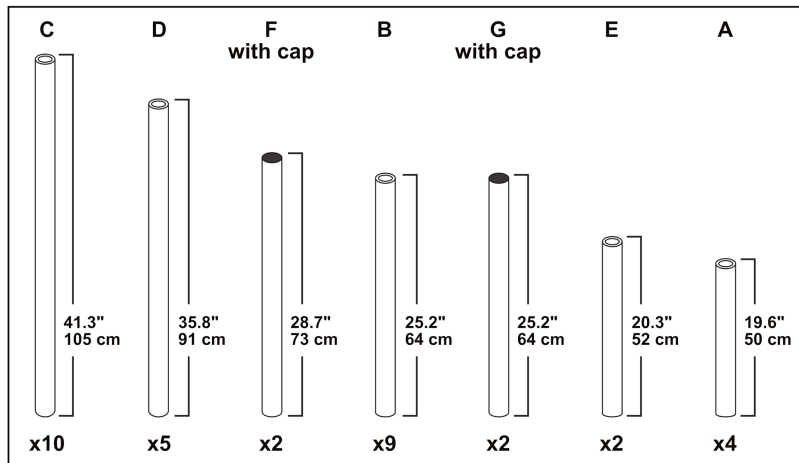
CAGE ASSEMBLY INSTRUCTIONS

Parts List

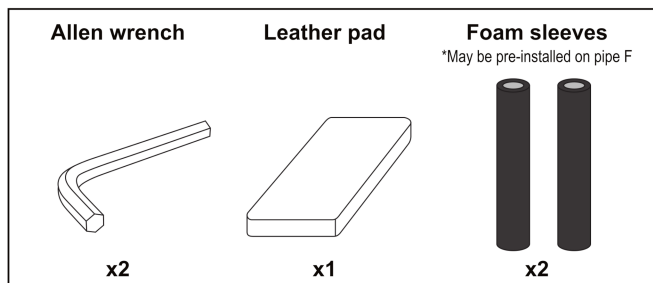
Connectors: 47 Total, all connectors have screws pre-installed.



Pipes: 34 Total



Other parts:

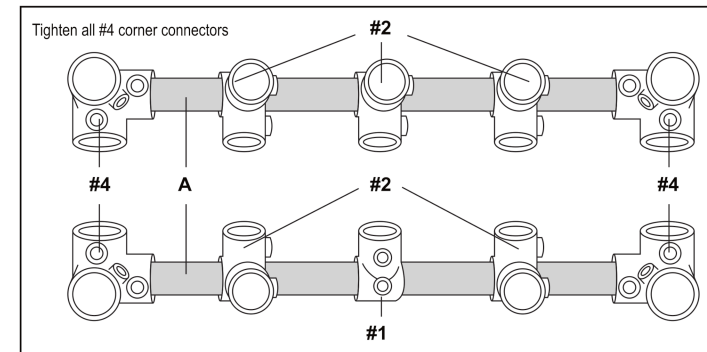
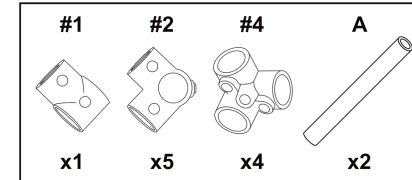


Tip: Organize the pieces in an open space but do not remove wrappings to keep the pieces well organized & easy to identify during the building process

Back of cage assembly

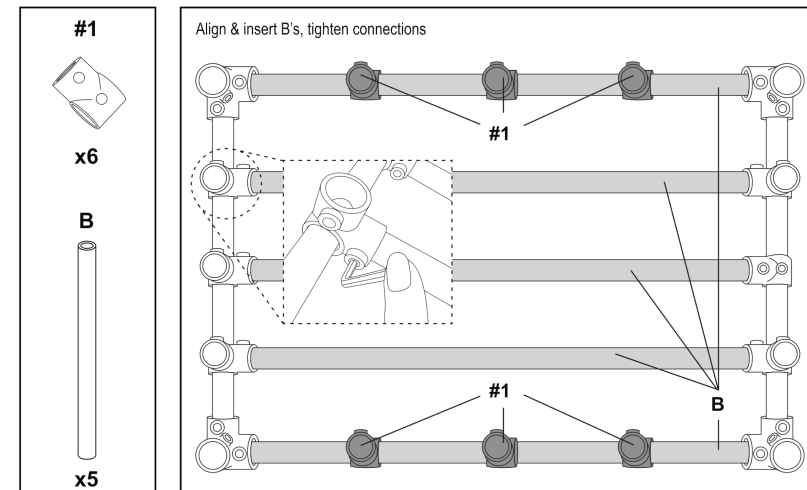
Step 1: Assemble as shown below, Tightening # 4 Connectors at the ends

Parts needed



Step 2: Equally space 3 of the #1 connectors along 2 of the B pipes. Then align & Insert B Pipes, and tighten connectors

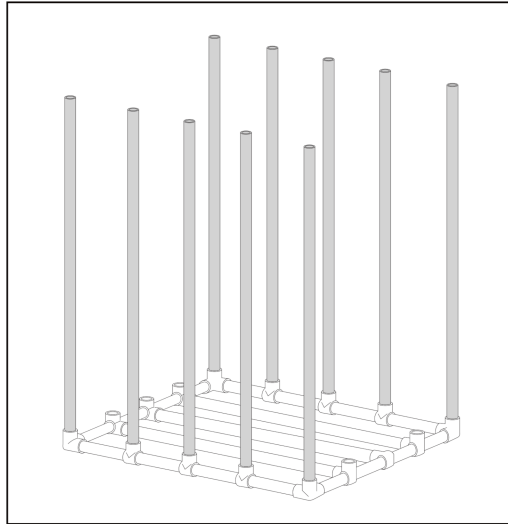
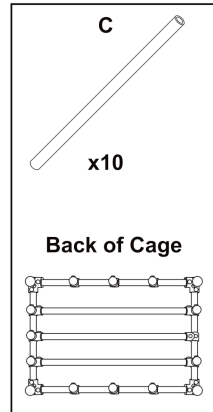
Parts needed



Adding the sides of the cage

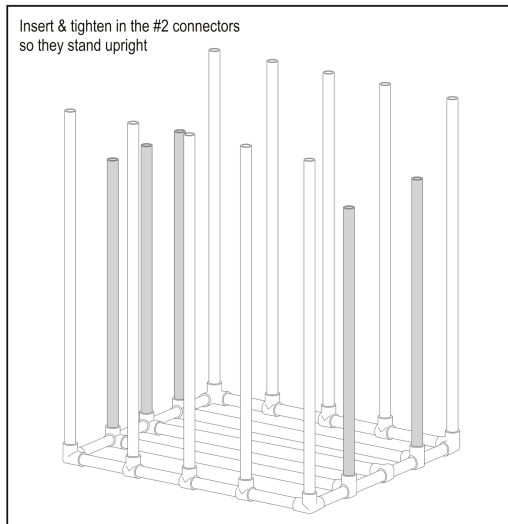
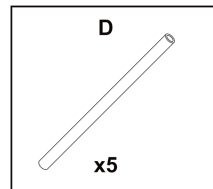
Step 3: Insert C Pipes into the #1 connectors on the back of the cage & tighten so they stand erect and are equally spaced.

Parts needed



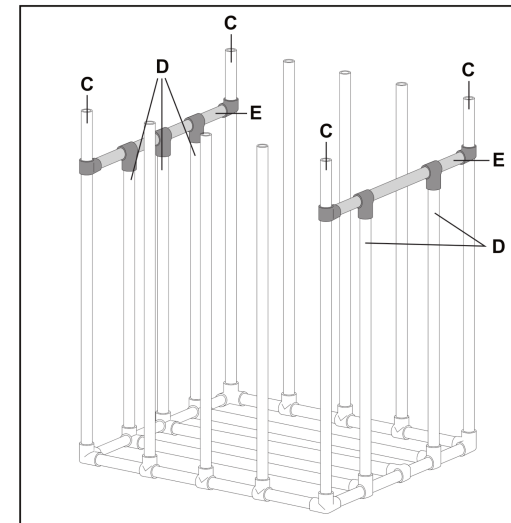
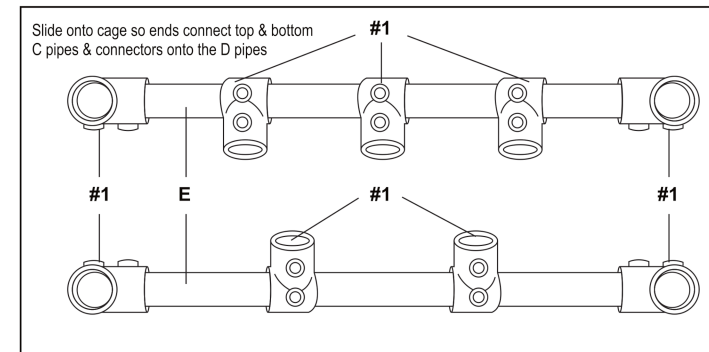
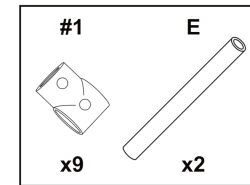
Step 4: Insert D Pipes into the #2 connectors on the back of the cage & tighten so they stand upright

Parts needed



Step 5: Assemble the E pipes with #1 connectors as show below. Slide ends onto the top and bottom C pipes until the D pipes are inserted into the #1 connectors along the middle of the E pipe.

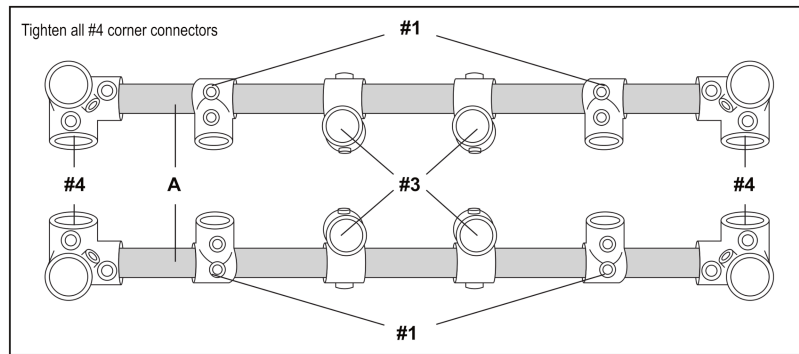
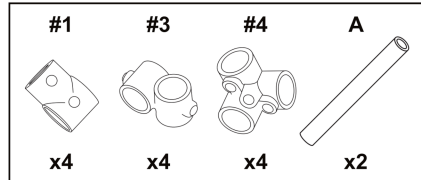
Parts needed



Building the front of the cage

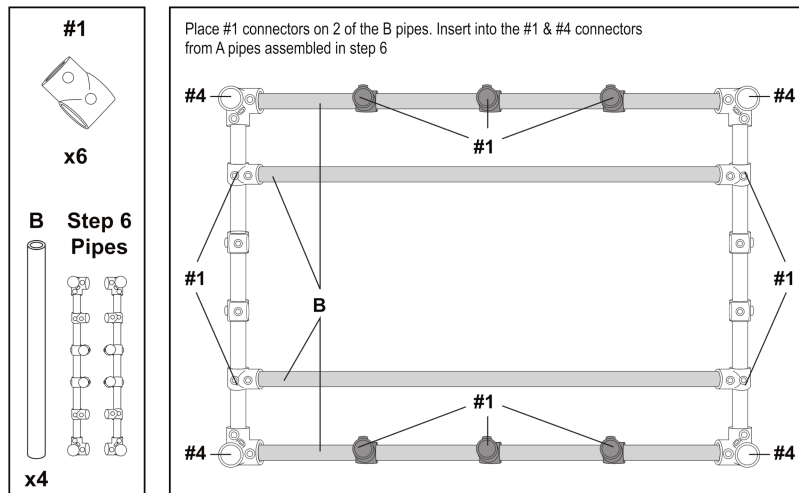
Step 6: Assemble as shown below, Tightening # 4 Connectors at the ends

Parts needed



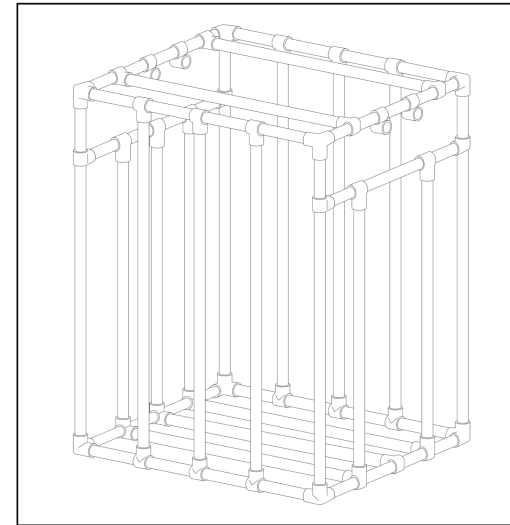
Step 7: Equally space 3 of the #1 connectors along 2 of the B pipes, then align & Insert B Pipes into the #1 and #4 connectors & tighten. *Make sure the connectors have the screw sides facing the outside of the cage so they can be loosened to allow access in/out of the cage.

Parts needed



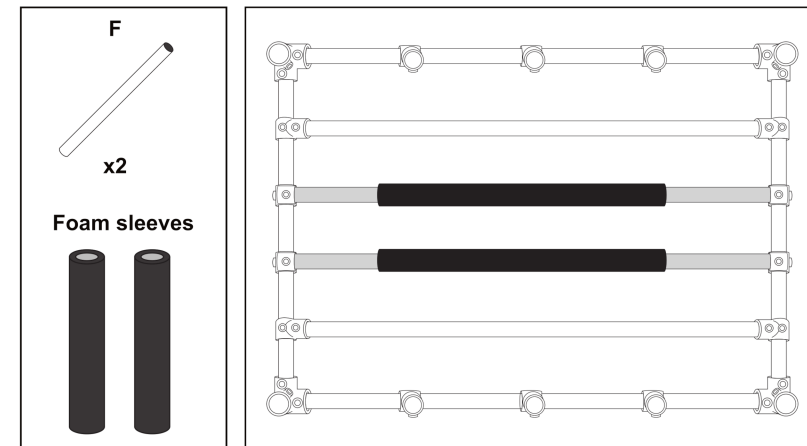
Final steps

Step 8: Place front of the cage piece on top of the open cage. Thoroughly go over the cage tightening all connectors or make any small adjustments needed so that all the pipes are evenly and symmetrically positioned. Once done lay down cage horizontally



Step 9: Insert padded F pipes into the # 3 connectors at the front of the cage. Poles should be positioned on the inside of the frame, leaving the #3 connector screws exposed so you can adjust their position easily to open/close cage or put your sub in a "feeding position" *If sleeves did not arrive pre-installed on the F Pipes, carefully cut a slit along the foam sleeves so they can be placed onto the pipes.

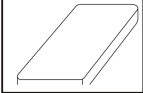
Parts needed



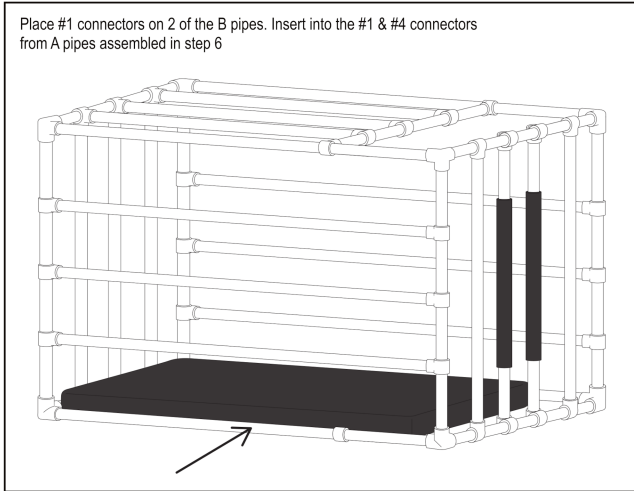
Step 10: Insert PU Leather pad into the bottom of the cage.

Parts needed

Leather pad



Place #1 connectors on 2 of the B pipes. Insert into the #1 & #4 connectors from A pipes assembled in step 6



Step 11 (OPTIONAL): Positioning bars can be placed across the interior of the cage along the horizontal bars if desired. Place 2 of the #5 connectors across from each other, then slide G pipe into the connectors and tighten. Repeat process if you want to use both positioning bars.

Parts needed

#5



x4

G



x2

